ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804

Owner of the Declaration

ASSA ABLOY

Programme holder

Institut Bauen und Umwelt e.V. (IBU)

Publisher

Institut Bauen und Umwelt e.V. (IBU)

Declaration number

EPD-ASA-20180008-IBA1-EN

Issue date

10.01.2010

Valid to

09.01.2023

TESA TX-TK High Security Cylinder TESA ASSA ABLOY



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1. General Information

TESA ASSA ABLOY

Programme holder

IBU - Institut Bauen und Umwelt e.V.

Panoramastr. 1 10178 Berlin

Germany

Declaration number

EPD-ASA-20180008-IBA1-EN

This Declaration is based on the Product Category Rules - PCR:

Building Hardware products, 02.2016 (PCR tested and approved by the SVR)

Issue date

10.01.2018

Valid to

09.01.2023



Prof. Dr.-Ing. Horst J. Bossenmayer (President of Institut Bauen und Umwelt e.V.)

Dr.-Ing. Burkhart Lehmann (Managing Director IBU)

TESA TX-TK High Security Cylinder

Owner of the Declaration

TESA ASSA ABLOY Barrio Ventas S/N 20305 Irun , Spain

Declared product / Declared unit

The declaration represents 1 mechanical cylinder series – TESA TX-TK High Security Cylinder

Scope

This declaration and its LCA study are relevant to TX-TK high security mechanical cylinders.

The primary manufacturing processes are made by external suppliers and the final manufacturing processes and assembly occur at our manufacturing factory in Irun, Spain. The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Verification

The CEN Norm /EN 15804/ serves as the core PCR

Independent verification of the declaration according to /ISO 14025/

internally

x externally



Dr. Wolfram Trinius
(Independent verifier appointed by SVR)

2. Product

2.1 Product description / Product definition

Product name: TESA TX-TK High Security Cylinder Product characteristic:

With patented features combined with precision engineering and cross function compatibility, the TX-TK Series are unrivalled in its class.

- Number of pins: 8-10
- · Anti-pick cylinder lock (High resistance.)
- Bump proof system.
- · Key copies protected with security card.
- Clutch of double security.
- 5 patented keys made of nickel silver.
- Conform to EN-1303 regulation.
- Master key systems: High capability using side pins and multi profile key ways.

2.2 Application

TESA TX-TK Security Cylinder are ideal for a wide range of applications – all from private to commercial and public sectors, for all types of doors:

- Fits in all type of lock cases (Mortise, narrow stiles, Rim), and it is compatible with knob sets, padlocks and ANSI cylinders.
- TX-TK cylinder is available also with electronic cylinder version and it can be combined with SMARTair escutcheons through a RFID Key.

2.3 Technical Data

Cylinders are rated according European standard EN 1303:2016 Building Hardware-Cylinders for locks-Requirements and test methods. The rating for TESA TX-TK High Security Cylinders are:



Class	Required technical characteristics	Defined grades
1	Category of use	1
2	Durability	6
3	Door mass	0 (no req.)
4	Suitability for use in fire resisting and/or smoke control doors	В
5	Safety	0 (no req.)
6	Corrosion resistance and temperature	С
7	Key related security	6
8	Attack resistance	D

2.4 Delivery status

Mechanical cylinders are delivered as separate in a box size - 110 mm x 82 mm x 55 mm

2.5 Base materials / Ancillary materials

The primary product components and/or materials must be indicated as a percentage mass to enable the user of the EPD to understand the composition of the product in delivery status.

The average composition for TX-TK Euro profile is as following:

Component	Percentage in mass (%)
Stainless Steel	0.59
Steel	5.82
Brass	71.47
Copper	22.12
Total	100.0

2.6 Manufacture

The manufacturing process is fully completed in TESA-AA in the factory of Irún .

The components come from processes like machined brass, machined nickel silver and hardened steel. The factory in Irún has a quality management system certified according to ISO 9001:2015.

2.7 Environment and health during manufacturing

ASSA ABLOY is committed to producing and distributing door-opening solutions with minimal environmental impact, where health & safety is the primary focus for all employees and associates.

- Environmental operations, GHG, energy, water, waste, VOC, surface treatment and H&S are being routinely monitored. Inspections, audits, and reviews are conducted periodically to ensure that applicable standards are met and to evaluate the effectiveness of environmental management program.
- Code of Conduct covers human rights, labour practices and decent work. Management of ASSA ABLOY is aware of their environmental roles and responsibilities, providing appropriate training,

- supporting accountability and recognizing outstanding performance.
- The factory of TESA-AA in Irún has an environmental management system certified according to ISO 14001:2015.
- Any waste metals during machining are separated and recycled. All manufacturing waste in minimised and appropriately treated to ensure minimal environmental impact.

2.8 Product processing/Installation

TESA TX-TK High Security Cylinder are distributed through, and installed by trained technicians, such as locksmiths, carpenters etc. adhering to local/national standards and requirements. It can also be installed by the end user.

2.9 Packaging

TESA TX-TK High Security Cylinders are packed in a cardboard box. The packaging is fully recyclable. Separate package with dimensions: 140 mm x 85 mm x 30 mm, weighing 0.3 kilos.

Material	Percentage in mass (%)
Paper	62.24
Plastics	37.76
Total	100.0

2.10 Condition of use

To maintain low friction, bi-annual maintenance <1g of oil according to the manufacturers standard, should be added inside the cylinder through the profile.

Mechanical cylinders can be replaced or upgraded.

2.11 Environment and health during use

There is no harmful emissive potential. No damage to health or impairment is expected under normal use corresponding to the intended installation and use of the product.

2.12 Reference service life

Approved for 100.000 cycles under normal working conditions, 15 years depending on cycle frequency.

2.13 Extraordinary effects

Fire

Tested according to EN 1303 and is suitable for use in fire and smoke doors.

Water

Contain no substances that have any impact on water in case of flood.

Mechanical destruction

No danger to the environment can be anticipated during mechanical destruction.

2.14 Re-use stage

The product is possible to re-use during the reference service life and can be moved from one door to another.



2.15 Disposal

The product can be mechanically dissembled to separate different materials, which are then directed to the possible options offered by municipalities or garbage haulers.

It is assumed that the majority of the product (steel and brass) is recycled or valued through energy recovery. Packaging material is directed to local recyclers.

2.16 Further information

TESA ASSA ABLOY Barrio Ventas S/N 20305 Irun, Spain Tel. +0034 943669100 E-mail: marketing@tesa.es



3. LCA: Calculation rules

3.1 Declared Unit

The declaration refers to the functional unit of 1 piece of TESA TX-TK High Security Cylinder as specified in Part B requirements on the EPD for PCR Building Hardware products.

Declared unit

Name	Value	Unit
Declared unit	1	1 piece/product
Conversion factor to 1 kg	2.13	-
Mass of declared Product	0.47	kg

3.2 System boundary

Type of the EPD: cradle to gate - with Options The following life cycle stages were considered:

Production stage:

- A1 Raw material extraction and processing
- A2 Transport to the manufacturer and
- A3 Manufacturing

Construction stage:

- A4 Transport from the gate to the site
- A5 Packaging waste processing

End-of-life stage:

- C2 Transport to waste processing
- C3 Waste processing
- C4 Disposal (landfill)

This includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues.

D - Declaration of all benefits and loads

3.3 Estimates and assumptions

<u>Transportation:</u> Data on mode of transport and distances, as reported by suppliers were used for those materials and parts contributing more than 2% of total product mass. In case of unknown transport distances for parts and materials, contributing less than 2% to the total product mass, transport by road over an average distance of 500 km and transport by ship of was assumed.

<u>EoL</u>: In the End-of-Life stage, for all the materials which can be recycled, a recycling scenario with 100% collection rate was assumed

3.4 Cut-off criteria

In the assessment, all available data from the production process are considered, i.e. all raw materials used, auxiliary materials (e.g. lubricants), thermal energy consumption and electric power consumption - including material and energy flows contributing less than 1% of mass or energy (if available). In case a specific flow contributing less than 1% in mass or energy is not available, worst case

assumption proxies are selected to represent the respective environmental impacts.

Impacts relating to the production of machines and facilities required during production are out of the scope of this assessment.

3.5 Background data

For life cycle modelling of the considered products, the GaBi 6 Software System for Life Cycle Engineering, developed by thinkstep AG, is used /GaBi 6 2013/. The GaBi-database contains consistent and documented datasets which are documented in the online

GaBi-documentation /GaBi 6 2013D/.

To ensure comparability of results in the LCA, the basic data of GaBi database were used for energy, transportation and auxiliary materials.

3.6 Data quality

The requirements for data quality and background data correspond to the specifications of the /IBU PCR PART A/.

thinkstep AG performed a variety of tests and checks during the entire project to ensure high quality of the completed project. This obviously includes an extensive review of project-specific LCA models as well as the background data used.

The technological background of the collected data reflects the physical reality of the declared products. The datasets are complete and conform to the system boundaries and the criteria for the exclusion of inputs and outputs.

All relevant background datasets are taken from the GaBi 6 software database.

3.7 Period under review

The period under review is 2015/16 (12 month average).

3.8 Allocation

Regarding incineration, the software model for the waste incineration plant (WIP) is adapted according to the material composition and heating value of the combusted material. In this EPD, the following specific life cycle inventories for the WIP are considered for:

Waste incineration of wood

Regarding the recycling material of metals, the metal parts in the EoL are declared as end-of-waste status. Thus, these materials are considered in module D. Specific information on allocation within the background data is given in the GaBi dataset documentation.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to /EN 15804/ and the building context, respectively the product-specific characteristics of performance, are taken into account. The used background database has to be mentioned.



4. LCA: Scenarios and additional technical information

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment if modules are not declared (MND).

Transport to the building site (A4)

Name	Value	Unit
Truck transport		
Litres of fuel diesel with maximum load (27t payload)	39.4	l/100km
Transport distance truck	500	km
Capacity utilization (incl. empty runs) of truck	85	%

Installation into the building (A5)

Name	Value	Unit
Output substances following waste treatment on site (Paper packaging)	0.03	kg
Output substances following waste treatment on site (Plastic packaging)	0.01	kg
Output substances following waste treatment on site (Steel packaging)	0.007	kg

Reference service life

Name	Value	Unit
Reference service life	15	а

End of life (C2-C4)

Name	Value	Unit
Collected separately Brass, Stainless steel, Copper and Steel (excl. packaging)	0.46	kg
Recycling Steel	0.02	kg
Recycling Stainless steel	0.002	kg
Recycling Brass	0.34	kg
Recycling Copper	0.10	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Collected separately waste type (incl. packaging)	0.55	kg
Recycling Steel	4.98	%
Recycling Brass	61.14	%
Recycling Copper	18.92	%
Incineration of Paper	11.03	%
Incineration of Plastics	3.42	%
Recycling Stainless steel	0.51	%



ASSA ABLOY 5. LCA: Results

Results shown below were calculated using CML 2000 – Apr. 2013 Methodology.

DESC	CRIP	TION O	F THE S	YSTEM	BOL	JNDA	RY (X = IN	CLUDE	D IN	LCA;	MND =	MOD	ULE N	OT DE	CL/	ARED)
			CONSTRI				,				<u> </u>					BENI	EFITS AND OADS
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Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement ¹⁾	Refurbishment ¹⁾	Operational energy	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-	Recovery- Recycling- potential
A 1	A2	А3	A4	A5	B1	B2	В3	В4	B5	В6	В7	C1	C2	C3	C4		D
Χ	Х	Х	X			MND		MND	MND	MNE	MND	MND	Χ	Х	Χ		Χ
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Param	neter		Parameter			Jnit		1 - A3	A4		A5	C2		C3	C4		D
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EF)	Eutrop	ohication pot	ential	[kg (PC	O₄)³ Eo	a.] 8.3	34E-04	3.20E-0	5 4.	37E-06	3.20E-	05 0	.00E+00	0.00E	+00	-1.52E-04
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ADF	PE	Abiotic d	epletion pote fossil resour	ential for	[kg S	Sb Eq.]	6.7	73E-04	1.43E-0	9 4.	70E-09	1.43E-	09 0	.00E+00	0.00E	+00	-7.56E-04
ADF	PF	Abiotic d	epletion pote	ential for	[MJ]	2.9	95E+01	5.85E-0	1 4.	44E-02	5.85E-	01 0	.00E+00	0.00E	+00	-4.83E+00
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PENI PENI PENI RS RS RS FW RESU Param HW NHV RW	RE RM RT M FF PV V V PV	Total use Non-rei Non-rei Total us Use of Use of no U OF TH Cylinde Hazarc Non-haza Radioau Com Mate	of renewab resournewable pri energy c newable pri material ut e of non-ren energy res e of seconda renewable s n-renewabl lse of net fro Paramete dous waste ardous waste ponents for	ces mary ener arrier mary ener lization newable p ources ary materia secondary e secondary e secondary r disposed e disposed disposed re-use	gy as gy as gy as gy as rimary fuels U [[[[[[[[[[[[[[[[[[N	AJ] AJ] AJ] AJ] AJ] AJ] AJ] AJ] AJ] A1 4.08 2.93 4.35 0.000	4.04E+ 0.00E+ 4.04E+ 5.79E- 0.00E+ 0.00E+ 2.88E- D WA - A3 E-03 E-01 E-03 E+00	-01 -00 -00 -00 -00 -00 -00 -00 -00 -00	E-01 E+00 E+00 E-06 TEG 3.5 6.6 2.5 0.00 6.1	5.08E-0 0.00E+0 0.00E+0 0.00E+0 3.68E-0 ORIES A5 2E-06 0E-03 5E-06	2 5.86l 00 0.00E 00 0.00E 00 0.00E 00 0.00E 00 0.00E 00 0.00E 00 0.00E	E+00 E+	- 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00	0.00E 0.00E 0.00E 0.00E 0.00E 0.00E+ 0.00E+ 0.00E+	+00 +00 +00 +00 +00 -TK	- -5.38E+00 0.00E+00 0.00E+00 -4.32E-03 High D -2.56E-04 -1.09E-01 -2.20E-04 0.00E+00
PENI PENI PENI RS RS RS PW RESU Param HW NHV RW CR	RE RM RT	Total use Non-rei Non-rei Total us Use of Use of no US OF TH Cylinde Hazaro Non-haza Radioa Com Material	of renewable resourchewable prinewable prinewable prinewable prinewable prinewable prinewable of secondarenewable secondarene	mary ener arrier mary ener elization newable pources ary material secondary e secondary e secondary e disposed e disposed disposed re-use excling a recovery	gy as gy as gy as gy as gy as gy as finary fuels	[N	AJ] AJ] AJ] AJ] AJ] AJ] AJ] AJ] AJ] A1 4.08 2.93 4.35 0.00 0.000	4.04E+ 0.00E+ 4.04E+ 5.79E- 0.00E+ 2.88E- D WA - A3 E-03 E-01 E-03 E+00 E+00	-01 -00 -00 -00 -00 -00 -00 -00 -00 -00	E+00 E+00 E+00 E-06 TEG 3.5 6.6 0.00 6.1	5.08E-0 0.00E+0 0.00E+0 0.00E+0 3.68E-0 ORIES A5 2E-06 0E-03 5E-06 0E+00	2 5.86l 00 0.00E 00 0.00E 00 0.00E 4 5.39l 2: One 2 1.15E-0 7.63E-0 0.00E+0	==-01 ==+00 ==+00 ==-06	0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 00E+00 00E+00 00E+00 75E-01	0.00E 0.00E 0.00E 0.00E 0.00E 0.00E+ 0.00E+ 0.00E+	+00 +00 +00 +00 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1 -1	



6. LCA: Interpretation

This chapter contains an interpretation of the Life Cycle Impact Assessment categories. Stated percentages in the whole interpretation are related to the overall life cycle, excluding credits (module D).

The production stage (modules A1-A3) contributes between 92% and 100% to the overall results for all the environmental impact assessment categories hereby considered. Within the production stage, the main contribution for all the impact categories is the production of brass and copper mainly due to the energy consumption on this process.

Brass and copper account in total with approx. 95% to the overall mass of the product, therefore, the impacts are in line with the mass composition of the product. The environmental impacts for the transport (A2) have a negligible impact within this stage.

In the end-of-life stage, there are loads and benefits (module D, negative values) considered. The benefits are considered beyond the system boundaries and are declared for the recycling potential of the metals and for the credits from the incineration process (energy substitution).

7. Requisite evidence

Not applicable in this EPD.

8. References

Institut Bauen und Umwelt

Institut Bauen und Umwelt e.V., Berlin (pub.): Generation of Environmental Product Declarations (EPDs):

General principles

For the EPD range of Institut Bauen und Umwelt e.V. (IBU), 2013-04 www.bau-umwelt.de

PCR Part A

Institut Bauen und Umwelt e.V., Berlin (pub.): Product Category Rules for Construction Products from the range of Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report. April 2013 www.bau-umwelt.de

PCR Part B

IBU PCR Part B: PCR Guidance-Texts for Building-Related Products and Services. From the range of Environmental Product Declarations of Institute Construction and Environment e.V. (IBU). Part B: Requirements on the EPD for Windows and doors. www.bau-umwelt.com

ISO 14025:2011-10

Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

EN 15804: 2012+A1:2014: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

ISO 14001:2015

Environmental management systems - Requirements with guidance for use

ISO 9001:2015

Quality management systems - -- Requirements

EN 1303:2016

Building hardware - Locking cylinders for locks - Requirements and test methods specifies requirements and test methods for locking cylinders for locks. Properties such as strength, sealing resistance, durability and corrosion resistance are tested.

GaBi 6 2013

GaBi 6 2013: Software-System and Database for Life Cycle Engineering. Copyright, TM. Stuttgart, Leinfelden-Echterdingen, 1992-2013.

GaBi 6 2013D

GaBi 6 2013D: Documentation of GaBi 6: Software-System and Database for Life Cycle Engineering. Copyright, TM. Stuttgart, Leinfelden-Echterdingen, 1992-2013. http://documentation.gabi-software.com/



9. Annex

Results shown below were calculated using TRACI Methodology.

PRODUCT STAGE CONSTRUCT
Parameter Parameter Parameter Parameter Consider of the strategy and value Parameter Par
A1 A2 A3 A4 A5 B1 B2 B3 B4 B5 B6 B7 C1 C2 C3 C4 D
X
RESULTS OF THE LCA - ENVIRONMENTAL IMPACT: One piece of TX TK Cylinder
Parameter
GWP Global warming potential [kg CO ₂ -Eq.] 2.70E+00 4.23E-02 1.34E-01 4.23E-02 0.00E+00 0.00E+00 3.47E-01
Depletion potential of the stratospheric ozone layer
Stratospheric ozone layer Archefic 1.13E-09 4.76E-14 5.74E-13 4.76E-14 0.00E+00 0.0
AP
Smog Ground-level smog formation potential [kg O ₃ -eq.] 1.21E-01 5.77E-03 6.71E-04 5.77E-03 0.00E+00 0.00E+00 -1.86E-02 -1.86E-
Resources Reso
RESULTS OF THE LCA - RESOURCE USE: One piece of TX TK Cylinder Parameter Parameter Unit A1 - A3 A4 A5 C2 C3 C4 D PERE Renewable primary energy as energy carrier [MJ] 9.19E+00 -
Parameter Parameter Unit A1 - A3 A4 A5 C2 C3 C4 D PERE Renewable primary energy an energy carrier [MJ] 9.19E+00 -
PERE Renewable primary energy as energy carrier [MJ] 9.19E+00 -
PERM Renewable primary energy resources as material utilization PERT Total use of renewable primary energy energy carrier PENRE Non-renewable primary energy as energy carrier PENRM Non-renewable primary energy as material utilization PENRT Total use of non-renewable primary energy as energy carrier PENRM Non-renewable primary energy as material utilization PENRT Total use of non-renewable primary energy as material utilization PENRT Total use of non-renewable primary energy energy resources PENRT Sabe-out of non-renewable primary energy as material energy energy resources PENRT Sabe-out of non-renewable primary energy as material energy ene
PERM resources as material utilization PERT Total use of renewable primary energy resources PENRE Non-renewable primary energy as energy carrier PENRM Non-renewable primary energy as material utilization PENRT Total use of non-renewable primary energy as material utilization PENRT Total use of non-renewable primary energy as energy resources PENRT SM
PERT energy resources [MJ] 9.19E+00 2.67E-03 3.74E-03 2.67E-03 0.00E+00 0.00E+00 -6.05E-0
PENRE energy carrier [MJ] 4.04E+01 - - - - - - - - -
PENRM material utilization [MJ] 0.00E+00 - - - - - - - - -
SM
RSF Use of renewable secondary fuels [MJ] 0.00E+00 0.00E+
NRSE Use of non-renewable secondary [M.I] 0.00F+00.00F+00.00F+00.00F+00.00F+00.00F+00.00F+00.00F+00.00F+00.00F+
itels
FW Use of net fresh water [m³] 2.88E-02 5.39E-06 3.68E-04 5.39E-06 0.00E+00 0.00E+00 -4.32E-03
RESULTS OF THE LCA – OUTPUT FLOWS AND WASTE CATEGORIES: One piece of TX TK Cylinder Parameter
HWD Hazardous waste disposed [kg] 4.08E-03 1.15E-06 3.52E-06 1.15E-06 0.00E+00 0.00E+00 -2.56E-0 NHWD Non-hazardous waste disposed [kg] 2.93E-01 7.63E-06 6.60E-03 7.63E-06 0.00E+00 0.00E+00 -1.09E-0 -1.09E-0
RWD Radioactive waste disposed [kg] 4.35E-03 5.69E-07 2.55E-06 5.69E-07 0.00E+00 0.00E+00 -1.09E-0
1.001 00 0.001 01 0.001 00 0.0
CRU Components for re-use [kg] 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 -
CRU Components for re-use [kg] 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00 - MFR Materials for recycling [kg] 0.00E+00 0.00E+00 0.00E+00 0.00E+00 4.75E-01 0.00E+00 -
MFR Materials for recycling [kg] 0.00E+00 0.00E+00 6.12E-02 0.00E+00 4.75E-01 0.00E+00 -



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